

**SOFT STORAGE CONTAINER WITH ZIP-FASTENED BOTTOM**

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## **SOFT STORAGE CONTAINER WITH ZIP-FASTENED BOTTOM**

### **FIELD OF THE INVENTION**

This invention is related generally to storage containers and, more particularly,  
5 to erectable/collapsible storage containers having a body of flexible material.

### **BACKGROUND OF THE INVENTION**

Certain soft storage containers are known in the prior art. Soft storage  
containers are containers having a body made from a flexible material such as canvas  
10 or leather. Many of them, however, are not collapsible. While in some instances  
these containers may have been disassembled for shipping, once assembled they  
cannot be collapsed or disassembled again without great difficulty and often times  
permanent damage to the container. Those containers that can be collapsed have  
complicated structures making it difficult to do so. They require a certain degree of  
15 manual dexterity on the part of individuals attempting to fold or flatten them. Others  
are costly to manufacture or are collapsible only after the container's framework has  
been disassembled into multiple individual parts.

Soft storage containers of simple structure that can be collapsed and later  
erected into its original shape without extensive assembly would provide great  
20 benefits to consumers. Their light weight would enable them to be easily carried with  
their contents to whatever location is desired. When empty, these containers could be  
collapsed so as not to take up unnecessary space.

In particular, such containers, unlike other collapsible bins, would feature rigid  
sides. Rigid sides would enable the containers to be more durable and thereby have a  
25 longer useful life. Rigid sides would also enable the container to be self-supporting  
when erected and would ensure that the container maintains the same structure  
regardless of the number of times it has been collapsed and later re-erected.

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## OBJECTS OF THE INVENTION

It is a primary object of this invention to provide a erectable/collapsible soft storage container that overcomes some of the problems and shortcomings of the prior art, including those mentioned above.

5           Another object of this invention is to provide a soft storage container that can be collapsed and later erected into its original shape.

          Another object of this invention is to provide a novel soft storage container that has an integral fabric body and is collapsible along diagonal vertical edges.

          Another object of the invention is to provide an exceptional soft storage  
10 container that is simple in structure, easy to collapse, and inexpensive to manufacture.

          Another object of the invention is to provide an improved erectable/collapsible soft storage container that is light in weight, self-supporting when erected, and durable.

## 15 SUMMARY OF THE INVENTION

          A novel soft storage container is provided in accordance with this invention that can be collapsed and later erected into its original shape. The container comprises a body of flexible material having two first sidewalls, two second sidewalls, and a bottom. At least three sidewalls are embedded with a hard board. The bottom of the  
20 container has two bottom flaps and an edge-fastener.

          Each bottom flap on this container has a first bottom-flap edge, a second bottom-flap edge, and a diagonal-edge. Each first bottom-flap edge is attached to a different first sidewall and each second bottom-flap edge is likewise attached to a different second sidewall. The bottom flaps have dimensions wherein the diagonal-  
25 edge is longer than either bottom-flap edge. The edge-fastener is provided to engage each diagonal-edge to the other. When the edge-fastener is engaged, the container is self-supporting and erected. Disengaging the edge-fastener, on the other hand, enables the container to be collapsed into a substantially flat configuration. It is highly desirable that the edge-fastener be a zip fastener.

30           In certain preferred embodiments, each sidewall is orthogonal or perpendicular to the bottom. It is most preferred that the first sidewalls be substantially congruent or

identical to each other. In these embodiments, the second sidewalls are also substantially identical to each other. It may be desirable in certain cases to have each sidewall embedded with a hard board.

5 In other highly preferred embodiments, the container has a body with two opposed first sidewalls and two opposed second sidewalls. It is often desirable that the first sidewalls be congruent in shape and size to each other and the second sidewalls likewise be identical in shape and size. Highly desirable is where the top edge of the body forms a rectangle that lies in a substantially horizontal plane. In certain cases, each sidewall is orthogonal to the bottom and the top edge forms a  
10 square.

In another most preferred embodiment, the container includes a hard bottom board. This bottom board is seated within the interior of the body of the container and supported by the bottom. Highly preferred is where the bottom board can be removed from the interior of the container.

15 Another desired form of this invention finds the container including a handle on at least one sidewall. In certain preferred cases, it is desirable that each sidewall be embedded with a hard board and that it form a hard-wall pocket with which to receive the hard board embedded there.

Highly desired embodiments have each sidewall attached to each adjacent  
20 sidewall and to the bottom flaps so that the container comprises an integral body of flexible material. The term "integral" as used herein refers to the state of completeness in the construction of the container from flexible material, i.e. a continuous piece of material with or without seams, such that no further assembly or addition is needed to form the container other than the attaching together of the  
25 bottom flaps by means of the edge-fastener.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is an exploded view of a soft storage container in accordance with this invention.

30 FIG. 2 is a top sectional view of the container along section line 2-2 in FIG. 1.

FIG. 3 is a side view of a collapsed container in accordance with this invention.

FIG. 4 is a top view of another preferred embodiment having a square top edge.

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#### DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

The drawings illustrate an exceptional soft storage container that can be easily erected and collapsed in accordance with this invention. As seen in FIG. 1, container 10 is comprised of a body 12 formed from flexible material. Such flexible materials range from woven fabrics such as canvas to such non-woven substances as leather, polypropylene, and polyvinyl chloride. Body 12 need not be formed from a single material but can, for example, have an outer wall of canvas and an inner wall of polypropylene for ease in cleaning. Other useful combinations will be apparent to those skilled in the art.

15 As illustrated in FIG. 1, body 12 has a bottom 14, two first sidewalls 16, and two second sidewalls 18. Each sidewall 16, 18 is permanently joined to the two adjacent sidewalls along both of its side edges 20, 21 to form a contiguous peripheral ring. Furthermore, each sidewall 16, 18 has a bottom sidewall edge 22 that is permanently attached to bottom 14. The union between sidewalls 16, 18 along side edges 20, 21 and between sidewalls 16, 18 and bottom 14 along bottom sidewall edges 22 establishes a body 12 that is integral. Attachment of sidewall 16 with sidewall 18 or of sidewall 16, 18 with bottom 14 is achieved either by using the same material for both portions or by joining two separate pieces of material together as with stitches or adhesive in a manner known to those skilled in the art.

25 FIG. 2 reveals that each sidewall 16, 18 has a full-wall pocket 24. Pocket 24 is formed from inner-wall panel 26 and outer-wall panel 28 being joined at side edges 20, 21 and bottom sidewall edge 22. Pocket 24 is sized to receive a hard full-wall board 30. Each board 30 is preferably thin with a height and width slightly less than the corresponding dimensions of the receiving pocket 24. After a board 30 has been embedded within pocket 24 of each sidewall 16, 18, board 30 is secured within pocket 30 24 by joining inner-wall panel 26 to outer-wall panel 28 along top edge 32.

One sees from FIGS. 1, 2 and 4 that first sidewalls 16 are opposite each other within body 12 and congruent in shape and size. Second sidewalls 18 are likewise opposed to each other and identical in shape and size. When container 10 is erected, as illustrated in FIG. 1, the bottom sidewall edge 22 of each sidewall 16, 18 is  
5 perpendicular to the bottom edges 22 of each adjacent sidewall 16, 18. Moreover, first sidewalls 16 and second sidewalls 18 are substantially vertical, i.e. perpendicular or orthogonal to bottom 14.

Bottom 14 is formed from two bottom flaps 36 and a zip fastener 38. Each bottom flap 36 has a first bottom-flap edge 40, a second bottom-flap edge 42, and a  
10 diagonal-edge 44. As seen in FIGS. 2 and 4, each first bottom-flap edge 40 is attached to a different first sidewall 16. Likewise, each second bottom-flap edge 42 is joined to a different second sidewall 18. The first bottom-flap edge 40 and the second bottom-flap edge 42 of each bottom flap 36 meet at a fold point 46. Each fold point 46 is contiguous to second side edges 21.

15 Each diagonal-edge 44 is longer than either first bottom-flap edge 40 or either second bottom-flap edge 42. Zip fastener 38 attaches diagonal-edges 44 to each other. Zip fastener 38 is preferably a zipper as shown in FIGS. 2 and 3 or hook and loop strips made of a material such as Velcro® brand fasteners. Engaging zip fastener 38 completes bottom 14 and allows container 10 to maintain an erect and open  
20 configuration. On the other hand, disengaging or unfastening zip fastener 38 collapses container 10 by allowing sidewalls 16, 18 to flatten outward along first side edges 20 while folding inward at second side edges 21. With collapse, container 10 can be given a substantially flat configuration.

Each board 30 provides reinforcement to sidewalls 16, 18. This reinforcement  
25 allows the flexible material of sidewalls 16, 18 to stand upright when container 10 is erected. Boards 30 also give sidewalls 16, 18 the rigidity needed to increase the durability and the useful life of container 10. Moreover, such rigidity insures that container 10 returns substantially to its original shape despite being repeatedly collapsed and then re-erected. Boards 30 are preferably made from cardboard but  
30 fiber board, particle board, plastic or thin sheet metal can be used.

As shown in FIGS. 1 and 3, container 10 is provided with a handle-aperture 34 on each second sidewall 18 to serve as a handle. A handle for use with container 10 can be provided in a number of other ways apparent to those skilled in the art, such as the attachment of a strap to two opposing sidewalls 16, 18.

5           As seen in FIG. 1, a hard bottom board 54 is placed within interior 56 to rest upon bottom 14. Bottom board 54 provides a rigid and reinforcing surface to strengthen bottom 14 of container 10. Bottom board 54 is preferably covered in the same material as that comprising body 12. Bottom board 54 is sized so as to allow its lateral edges 58 to frictionally contact inner-wall panels 26 of sidewalls 16, 18. Loop  
10   60 is attached to bottom board 54 as an aid when inserting and removing bottom board 54 into and from body 12.

While the principles of the invention have been shown and described in connection with specific embodiments, it is to be understood that such embodiments are by way of example and are not limiting.

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